The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK

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Abstract: On going improvements in semiconductor device technologies have highlighted the importance and the need for Free and Open Source Software (FOSS) that supports both compact modelling and IC circuit design based on "manufacturers open-source Process Design Kits" (PDK). This presentation outlines the evolution of the Quite Universal Circuit simulator (Qucs-S) as an integrated IC design tool with compact modelling capabilities and simulation features that support analogue, RF and mixed analogue/digital signal IC Design using the IHP 130nm BiCMOS Open Source PDK. A series of example models and simulation test benches are included. These demonstrate new Qucs-S features and their application. All the software introduced is freely available from the internet under GPL or equivalent license.

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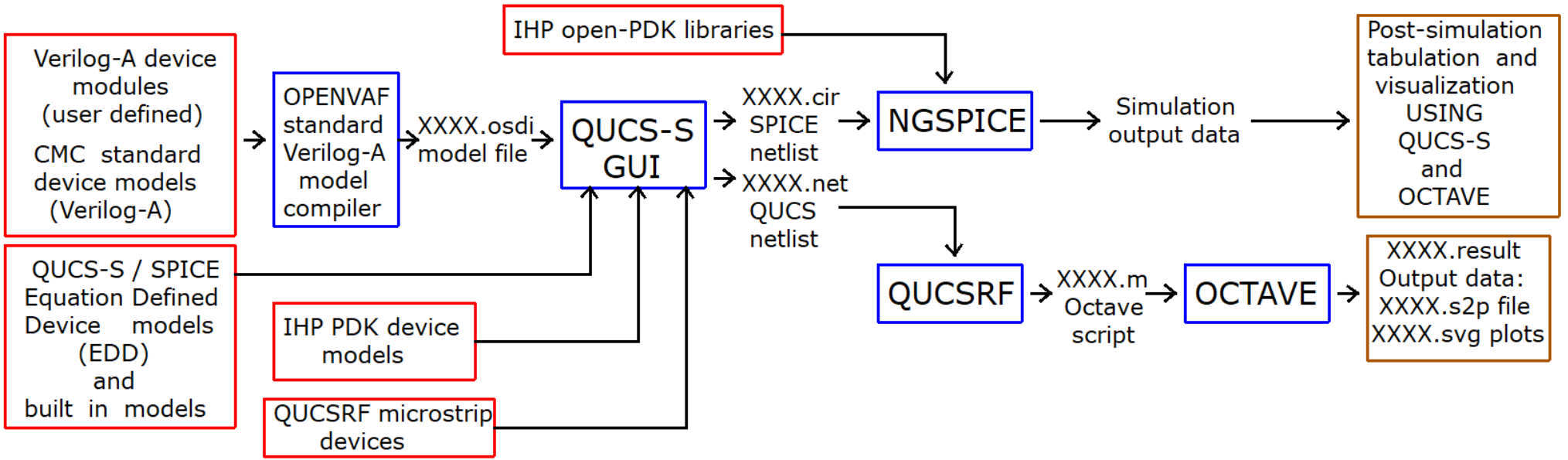
The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK
Presentation topics

- Qucs-S block diagram and information flow
- IC design using the IHP 130nm BiCMOS Open Source PDK
- Qucs-S/IHP work directory structure and user initialization file .spiceinit
- Qucs-S/IHP Open Source PDK schematic symbols
- Passive component example AC simulation
- Open source PDK diode characteristics
- MOS dc output characteristic and inverter transfer function
- Current mirror corner simulation output data: IHP sg13_lv_nmos devices
- Qucs-S/IHP Monte Carlo simulation structure block diagram
- Monte Carlo analysis of worst case rxxx cap_cmim network: AC voltage gain:
  1. Qucs-S/Ngspice netlist; 2. Qucs-S/Ngspice histogram at 10 GHz
- Monte Carlo analysis of a two transistor current mirror:
  1. DC current transfer ratio; 2. Qucs-S/Ngspice histogram at 50µA and 1V dc bias
- IHP digital stdcell ring oscillator
- XSPICE digital IHP stdcell ring oscillator
- Qucs-S RF design:
  1. Qucs-S microstrip simulation; 2. KiCad, Octave/openEMS simulation
- Summary
- Acknowledgments
- Reference material and software links

The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK
Qucs-S block diagram and information flow



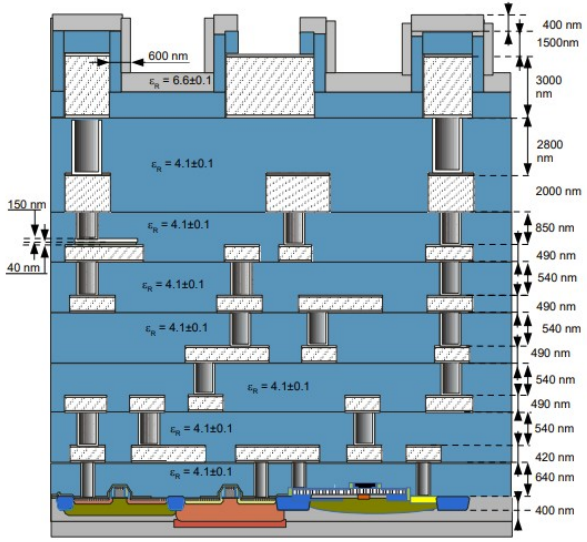
Qucs-S development started in 2014 and continues today. The current release is Qucs-S 24.2.1 with version Qucs-S 24.3.0 expected in September 2024.

The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK

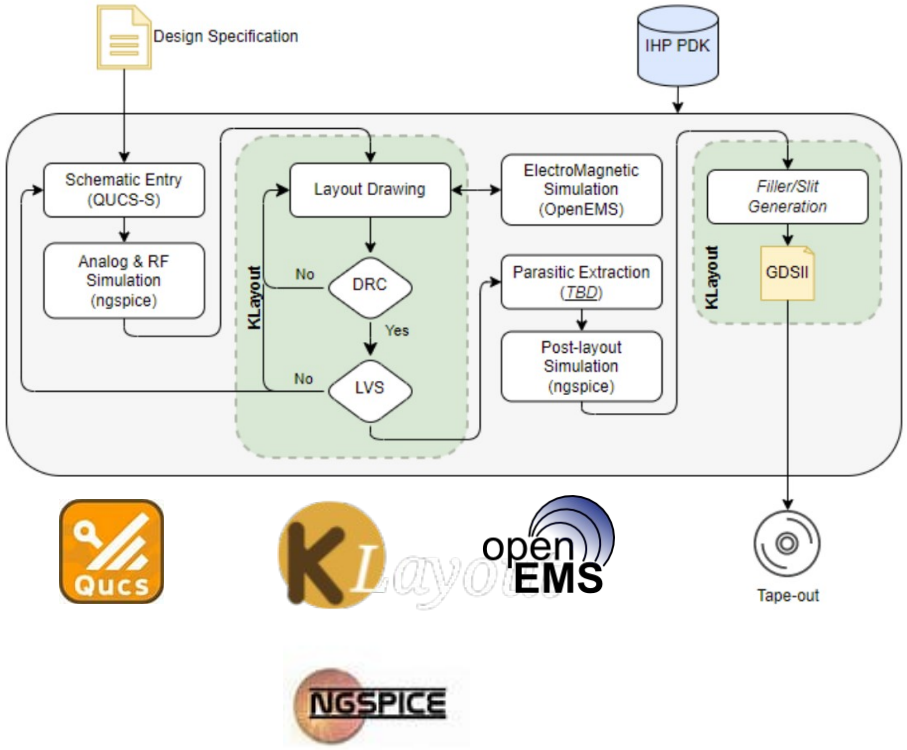
SG13G2 Process Specification Rev. 1.1

1.1 Main Processing Sequence and Cross-Section Schematic

- Shallow trench isolation (STI)
- NWell formation
- PWell formation
- Triple Well formation
- Poly Gate formation
- Bipolar Window opening
- Collector Window opening
- Emitter opening
- Emitter Poly definition
- Base Poly definition
- nSD implant / drive
- pSD implant / drive
- Salicide formation
- Contact definition
- Metal1
- Via1
- Metal2
- Via2
- Metal3
- Via3
- Metal4
- Via4
- Metal5
- MIM formation
- TopVia1
- TopMetal1
- TopVia2
- TopMetal2
- Passivation
- Parametric test

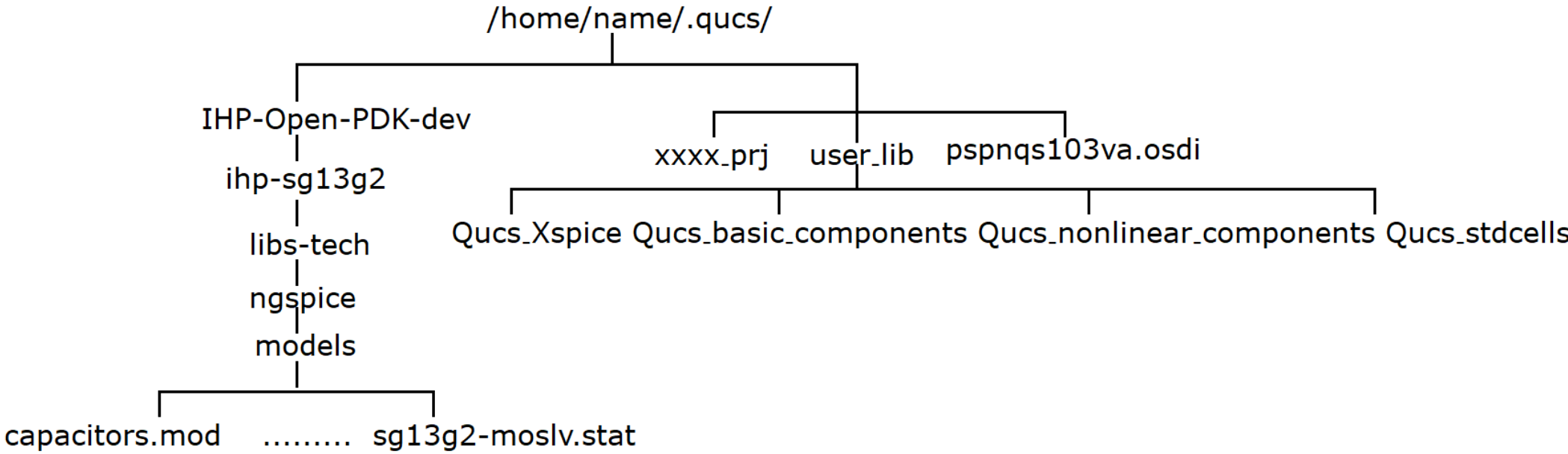


Analog/RF OpenPDK/EDA Flow



- KLayout-oriented flow
  - Layout design
  - Parameterizable cells
  - Physical Verification
- QUCS-S
- ngspice
- OpenEMS
- … ?

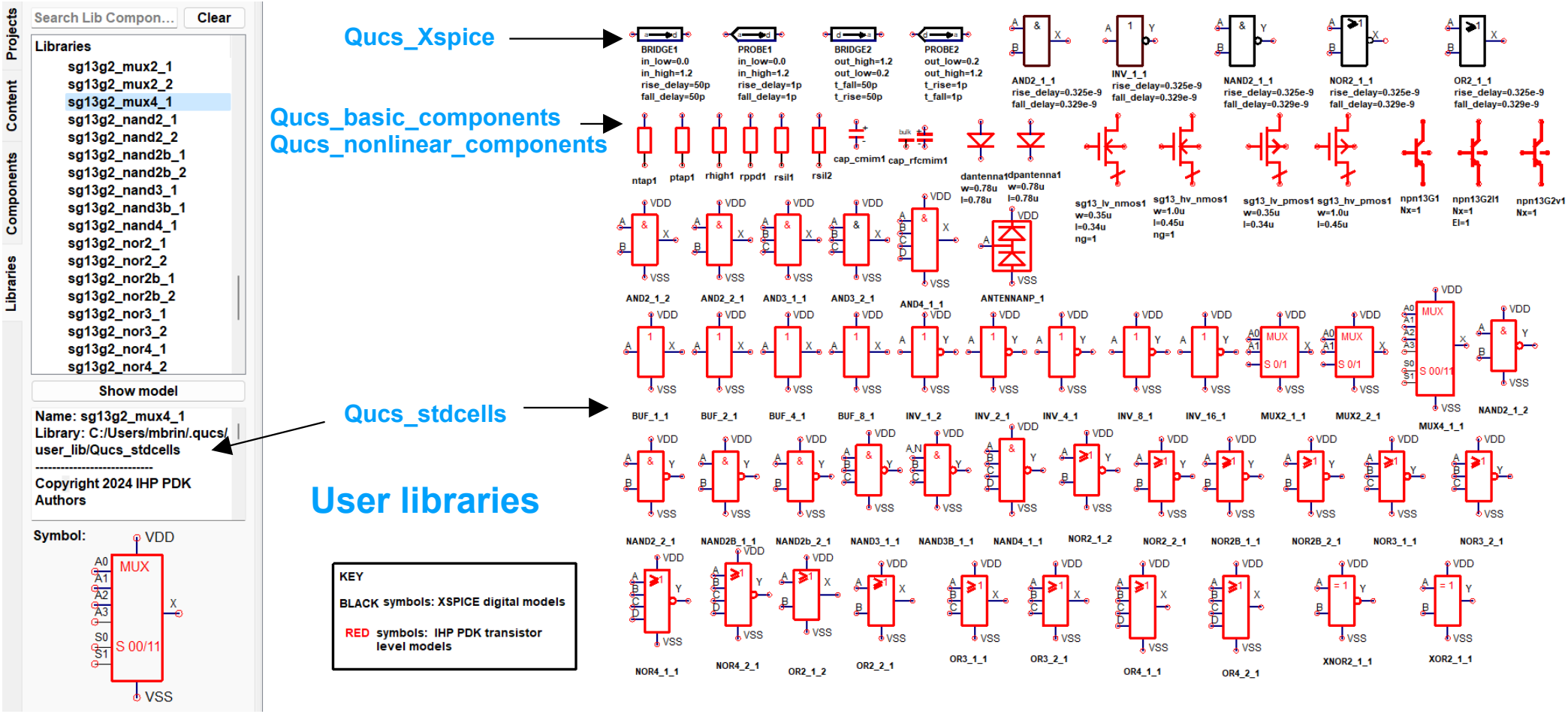
The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PD
Qucs-S/IHP work directory structure and user initialization file .spiceinit



File .spiceinit

```
* Qucs-S/Ngspice global initialization file. Copy this file to home directory.
* It is read after Ngspice spinit file and prior to passing Ngspice netlist.
setcs sourcepath = (  $sourcepath /home/name/.qucs/IHP-Open-PDK-dev/ihp-sg13g2/libs.tech/ngspice/models )
setcs sourcepath = (  $sourcepath /home/name/.qucs/IHP-Open-PDK-dev/ihp-sg13g2/libs.ref/sg13g2_stdcell/spice )
*load pspnqs103va.osdi as a global item so that it becomes available to Ngspice netlists.
osdi /home/name/.qucs/pspnqs103va.osdi
```

The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK
Qucs-S/IHP Open Source PDK schematic symbols



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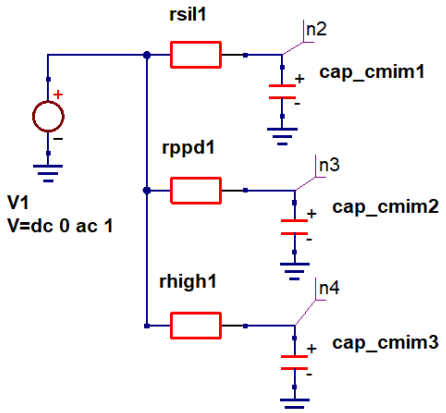
Passive component example AC simulation

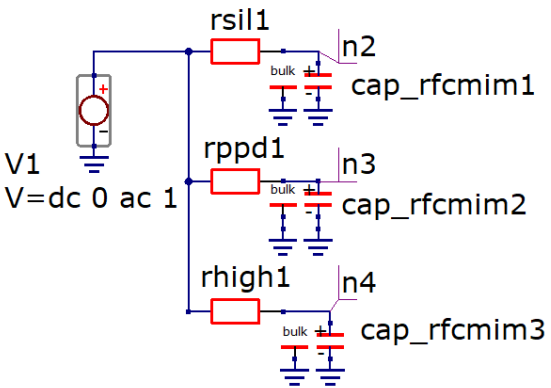


.INCLUDE SCRIPT

INCLSCR4
SpiceCode=
.lib cornerRES.lib res_typ
.lib cornerCAP.lib cap_typ

ac simulation

AC1
Type=log
Start=1e6
Stop=1e12
Points=601

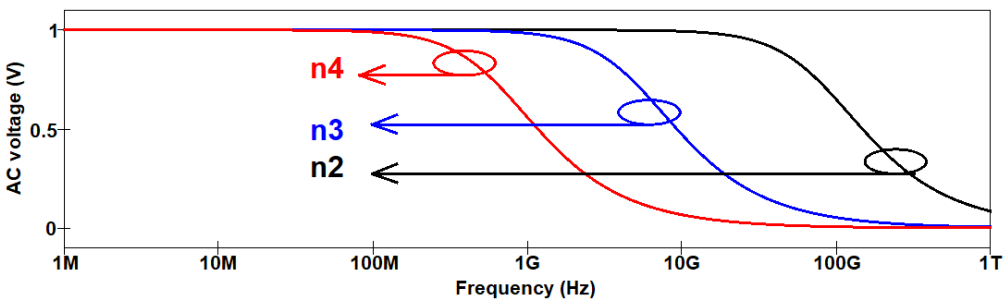


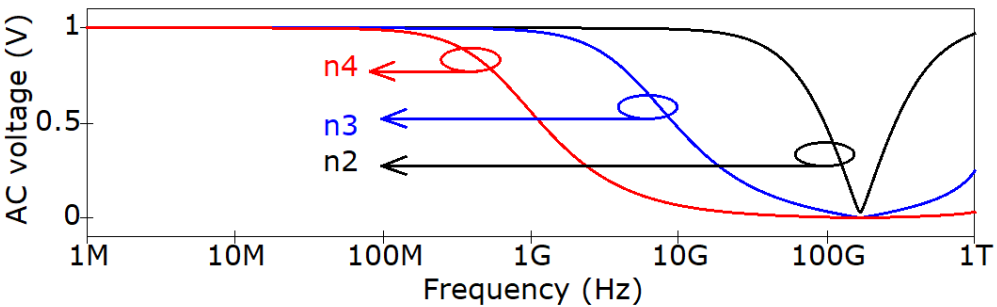
.INCLUDE SCRIPT

INCLSCR4
SpiceCode=
.lib cornerRES.lib res_typ
.lib cornerCAP.lib cap_typ

ac simulation

AC1
Type=log
Start=1e6
Stop=1e12
Points=601





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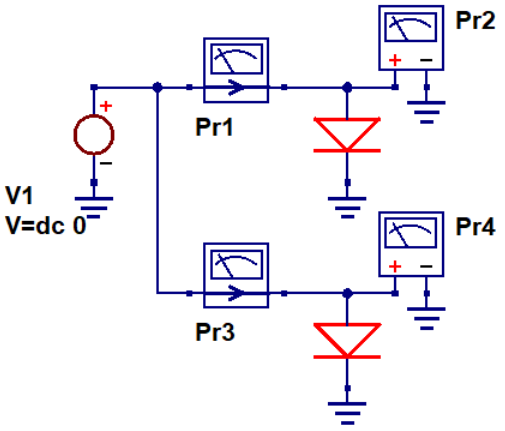
Open source PDK diode characteristics



dantenna1
w=0.78u
l=0.78u

dpantenna1
w=0.78u
l=0.78u

Parameter sweep

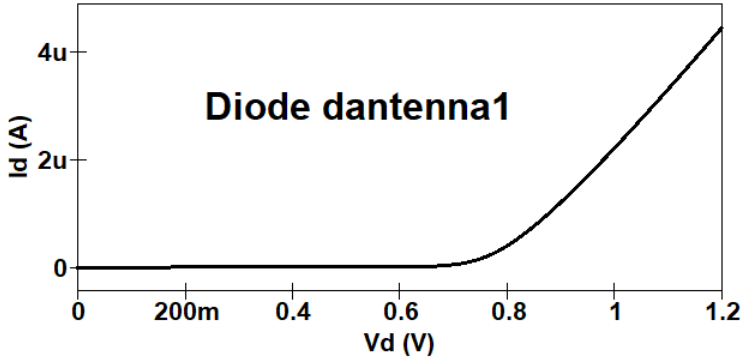
SW1
Sim=DC1
Type=lin
Param=V1
Start=0
Stop=1.2
Points=2001

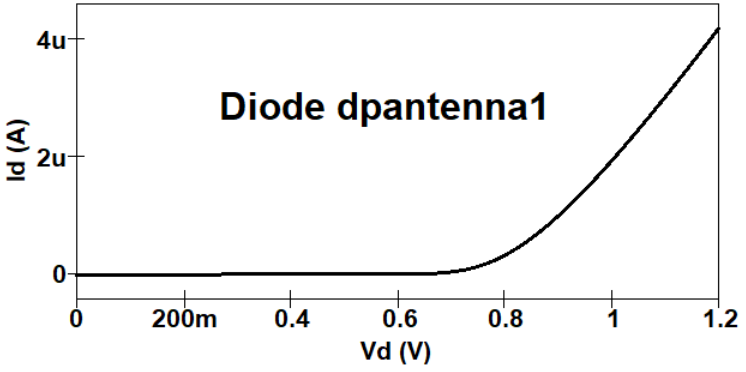
dc simulation

DC1

.INCLUDE SCRIPT

INCLSCR1
SpiceCode=
.INCLUDE diodes.lib





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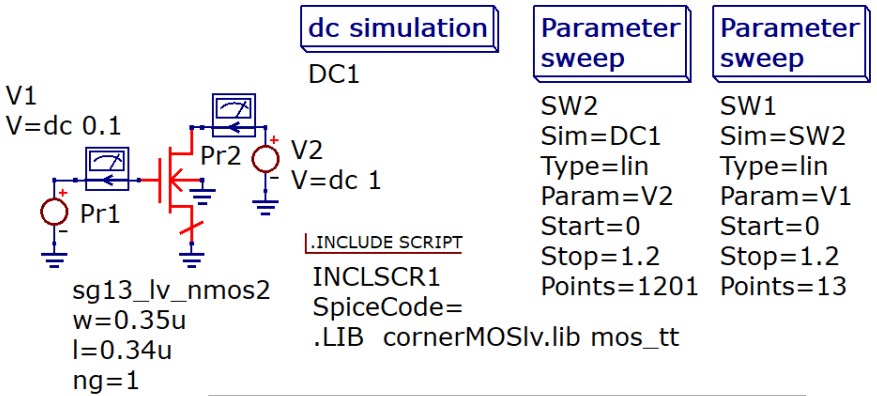
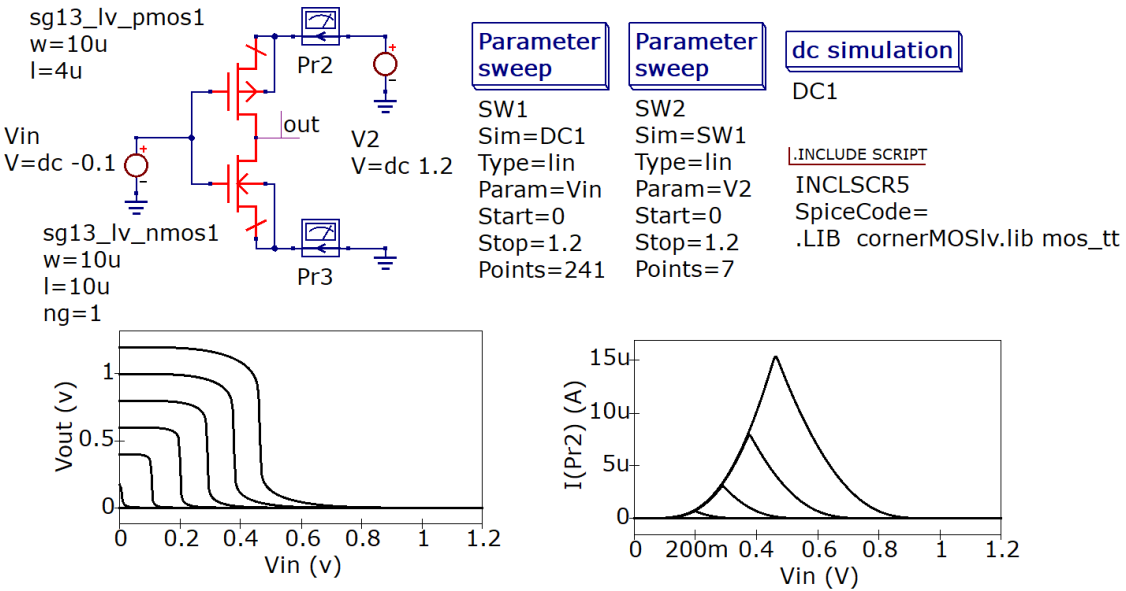
MOS dc output characteristic and inverter transfer function





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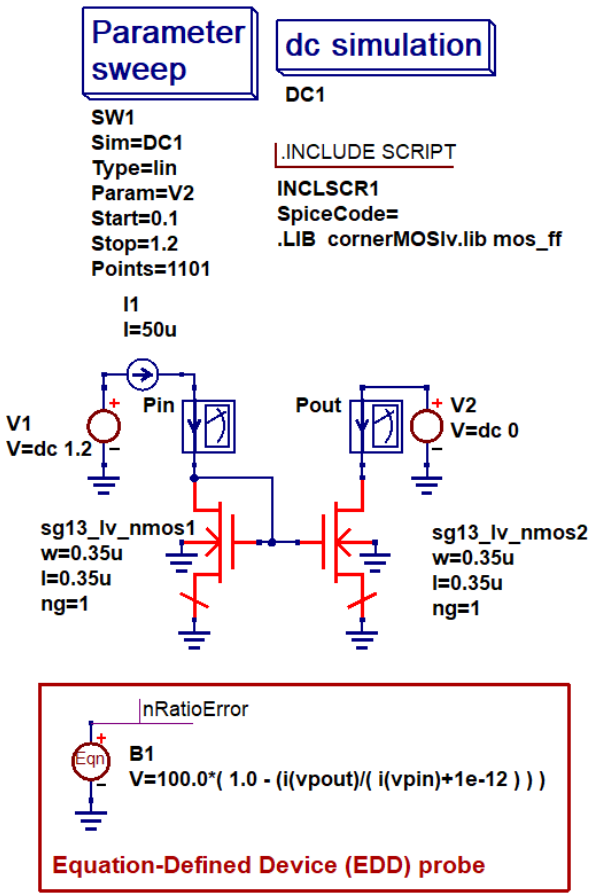
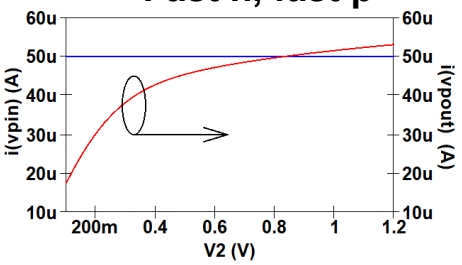
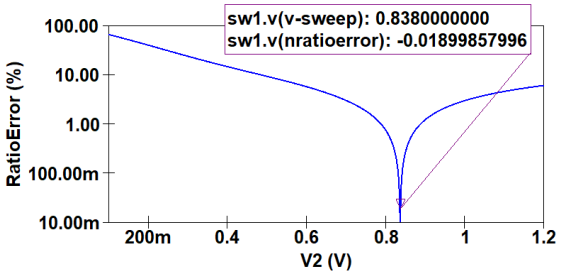
Current mirror corner simulation output data: IHP sg13_lv_nmos devices



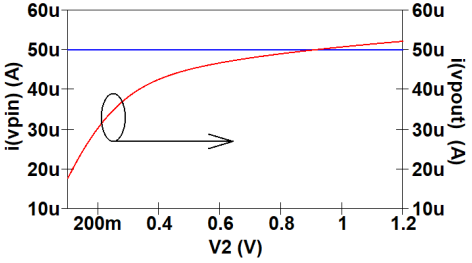
Fast n, fast p

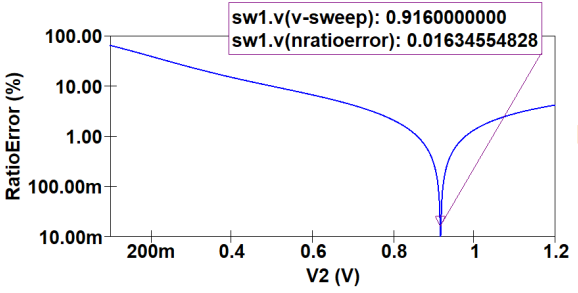




mos_ff

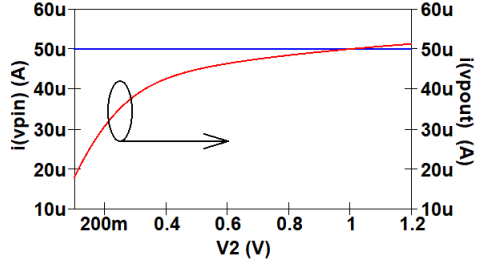
Typical n and p

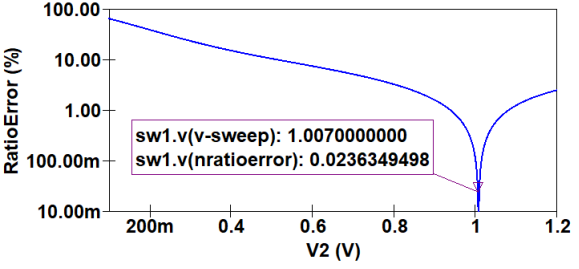




MOS_tt

Slow n, slow p





mos_ss

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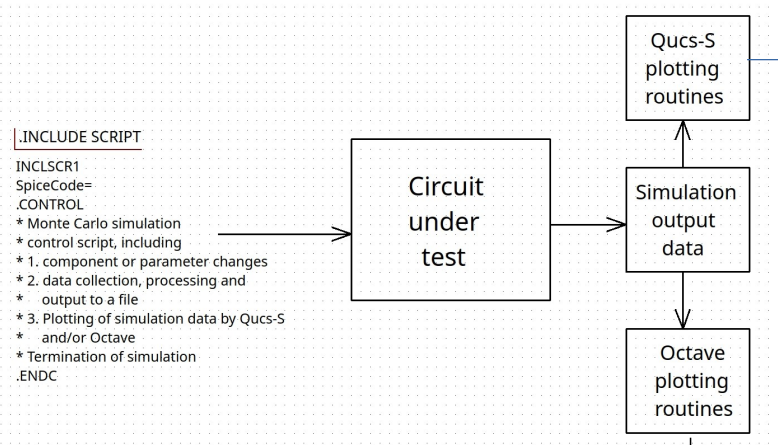
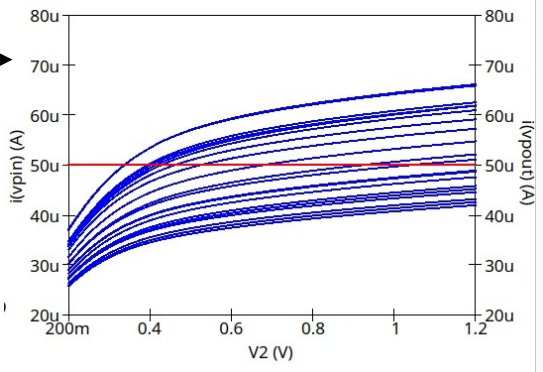
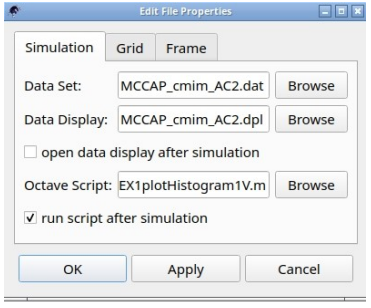
Qucs-S/IHP Monte Carlo simulation structure block diagram

- Monte Carlo analysis is not implemented by SPICE 3,
- Ngspice uses SPICE .control … .ENDC scripts to implement and run Monte Carlo analysis,
- Qucs-S introduces a new combined circuit schematic/script technique for Monte Carlo analysis



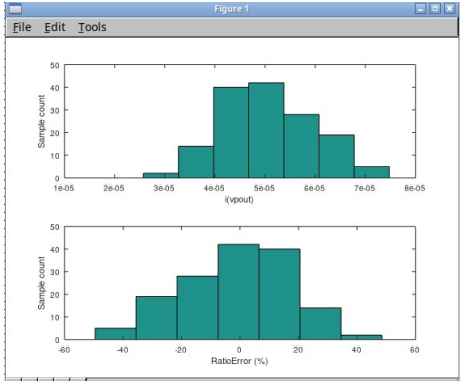
Typical Qucs-S plot






```
%
% Example 1 variable Histogram plot.
%
DataSetFile = "MCCAP_cmim_AC2.dat.ngspice"
Y1name = "ac.vpn2"
Y1label = "Sample count"
X1label = "iabs( v(pn2) - 0.4)"
nbins = 7
plotHistogram1V(DataSetFile, Y1name, Y1label, X1label, nbins)
```

Typical Octave histogram



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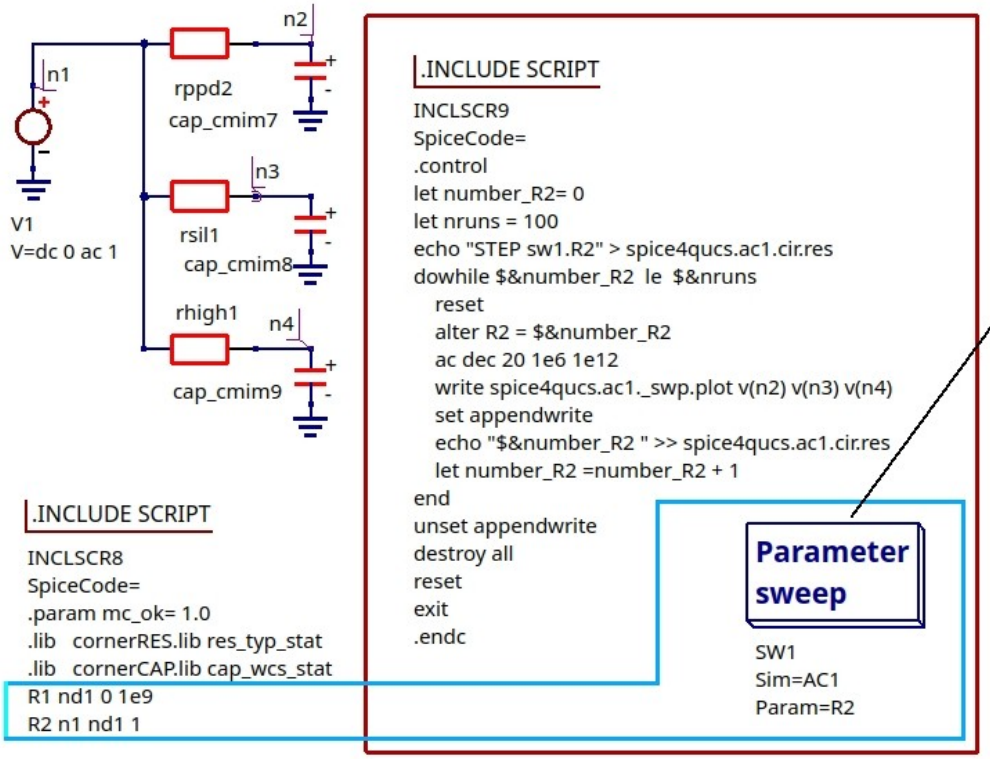
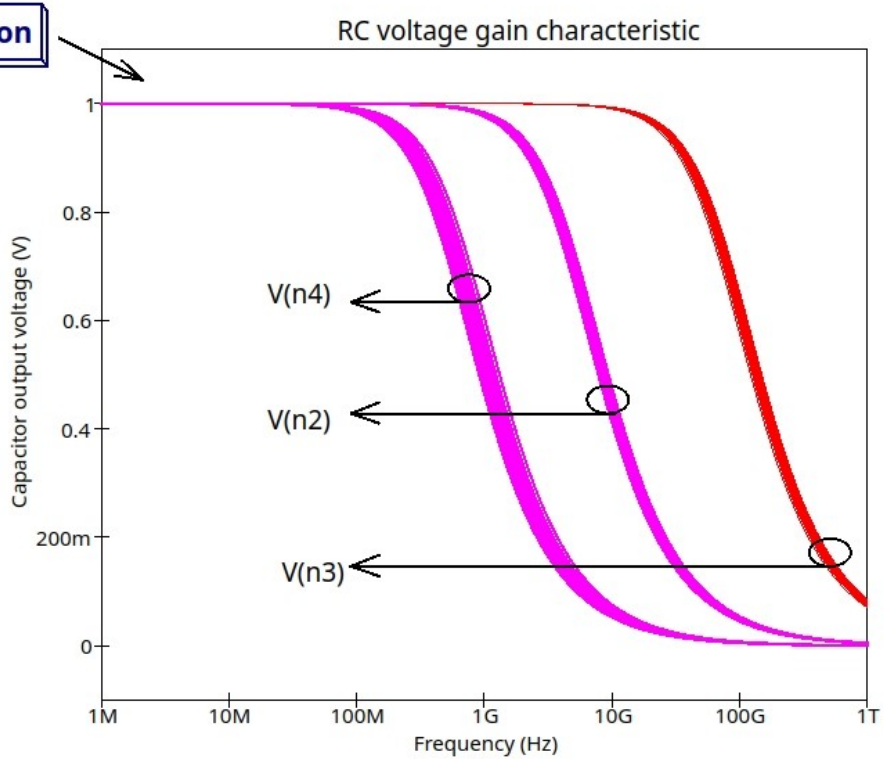
Monte Carlo analysis of worst case rxxx cap_cmim network: AC voltage gain





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Monte Carlo analysis of worst case rxxx cmim LP filter: Qucs-S/Ngspice netlist

```
* Qucs 24.2.1  /home/mike/.qucs/IHP_PDK Capacitors_prj/MCCAP_cmim_AC1R2AR1.sch
.SUBCKT Qucs_basic_components_rppd gnd P1 P2
X1 P1 P2 rppd
.ENDS
*
.SUBCKT Qucs_basic_components_rsil gnd P1 P2
X1 P1 P2 rsil
.ENDS
*
.SUBCKT Qucs_basic_components_rhigh gnd P1 P2
X1 P1 P2 rhigh
.ENDS
*
.SUBCKT Qucs_basic_components_cap_cmim gnd P1 P2
X1 P1 P2 cap_cmim
.ENDS
*
.INCLUDE "/home/mike/share/qucs-s/xspice_cmlib/include/ngspice_mathfunc.inc"
*
```

```
.param mc_ok= 1.0
.lib  cornerRES.lib res_typ_stat
.lib  cornerCAP.lib cap_wcs_stat
R1 nd1 0 1e9
R2 n1 nd1 1
V1 n1  0 dc 0 ac 1
Xrppd2 0  n1 n2 Qucs_basic_components_rppd
Xrsil1 0  n1 n3 Qucs_basic_components_rsil
Xrhigh1 0  n1 n4 Qucs_basic_components_rhigh
Xcap_cmim7 0  n2 0 Qucs_basic_components_cap_cmim
Xcap_cmim8 0  n3 0 Qucs_basic_components_cap_cmim
Xcap_cmim9 0  n4 0 Qucs_basic_components_cap_cmim
.END
```

Select IHP PDK R and C libraries

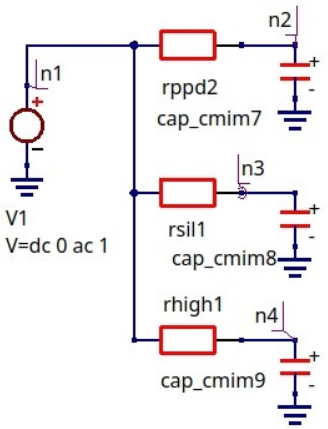
Call IHP PDK Ngspice subcircuits passing connection node names

```
.control
let number_R2= 0
let nruns = 100
echo "STEP sw1.R2" > spice4qucs.ac1.cir.res
dowhile $&number_R2  le  $&nruns
   reset
   alter R2 = $&number_R2
   ac dec 20 1e6 1e12
   write spice4qucs.ac1._swp.plot v(n2) v(n3) v(n4)
   set appendwrite
   echo "$&number_R2 " >> spice4qucs.ac1.cir.res
   let number_R2 =number_R2 + 1
end
unset appendwrite
destroy all
reset
exit
.endc
*
```

.control ….. .endc Ngspice block
Implement and run Monte Carlo simulation, using dummy components R1 and R2 as a link between Qucs-S schematic graphics, the Monte Carlo routine and Ngspice netlist. R1 and R2 do not affect simulation results

The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK

Monte Carlo analysis of Rxxx, Cmim network: Qucs-S/Ngspice histogram at 10 GHz



.INCLUDE SCRIPT

```
INCLSCR8
SpiceCode=
.param mc_ok= 1.0
.lib   cornerRES.lib res_typ_stat
.lib   cornerCAP.lib cap_wcs_stat
```

.INCLUDE SCRIPT

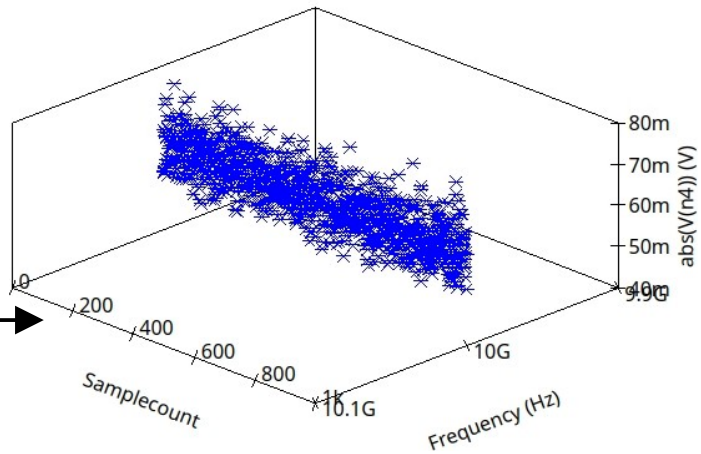
```
INCLSCR6
SpiceCode=
*
R1 nd1 0 1e9
R2 n1 nd1 1
.control
let number_r2 = 0
let nruns = 1000
echo "STEP sw1.r2" > spice4qucs.ac1.cir.res
dowhile $&number_r2 le $&nruns
 reset
 alter R2 = $&number_r2
  ac lin 1 1e10 10.1e10
  write spice4qucs.ac1._swp.plot v(n1) v(n2) v(n3) abs(v(n4))
  set appendwrite
  echo "$&number_r2 " >> spice4qucs.ac1.cir.res
  let number_r2 = number_r2 + 1
end
unset appendwrite
destroy all
reset
exit
.endc
.END
```

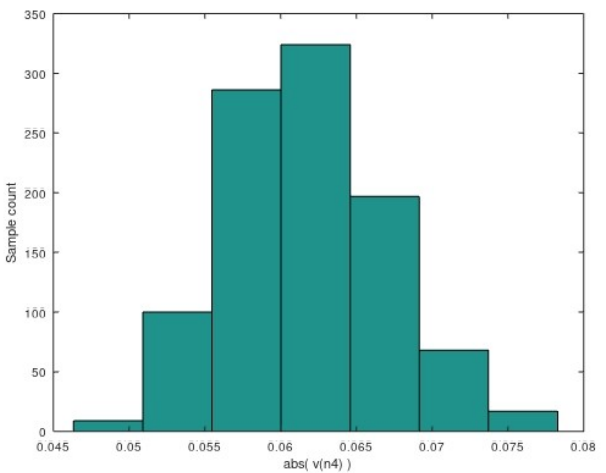
Parameter sweep

SW1
Sim=AC1
Param=R2

ac simulation

AC1
Type=const
Values=[10g]





Note selection of res_typ_stat, and worst case cap_wcs_stat

The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK

Monte Carlo analysis of a two transistor current mirror: DC current transfer ratio: 1

.INCLUDE SCRIPT

```
INCLSCR1
SpiceCode=
.control
let number_v3 = 0
let nruns = 10
echo "STEP sw1.v3" > spice4qucs.sw1.cir.res
dowhile $&number_v3  le  $&nruns
   reset
   alter v3 = $&number_v3
   dc v2 0.1 1.2 0.01
   let RatioError = 100.0*( 1.0 - (i(vpout)/( i(vpin)+1e-12 ) ) )
   write spice4qucs.sw1._swp.plot i(VPin) i(VPout) v(n1) RatioError
   set appendwrite
   echo "$&number_v3 " >> spice4qucs.sw1.cir.res
   let number_v3 =number_v3 + 1
end
unset appendwrite
destroy all
reset
exit
.endc
.end
```

Parameter sweep

SW2
Sim=SW1
Param=V3

n1
V3
V=dc 0

Parameter sweep

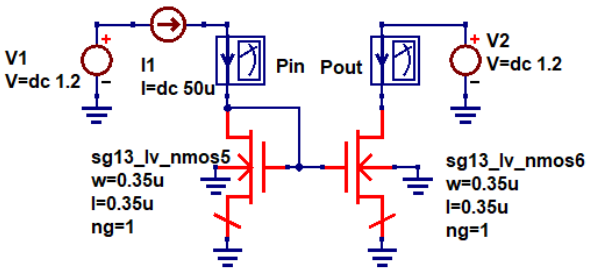
SW1
Sim=DC1
Param=V2

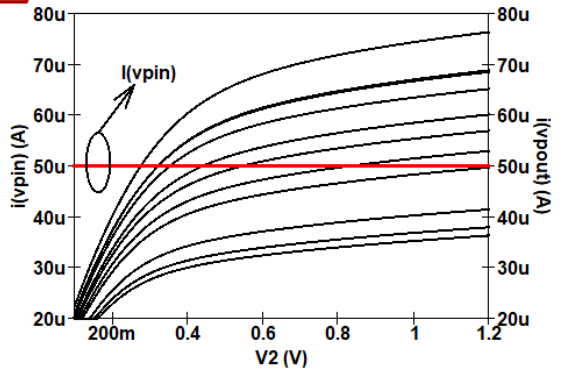
dc simulation

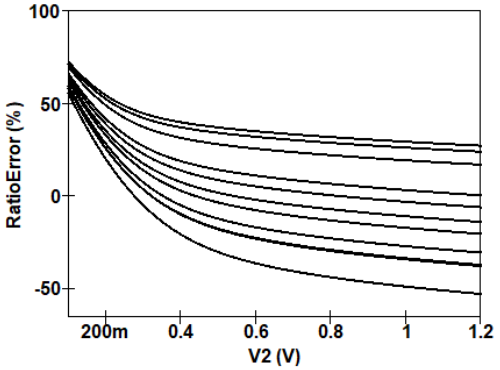
DC1

.INCLUDE SCRIPT

```
INCLSCR2
SpiceCode=
.PARAM mc_ok = 1.0
.LIB  cornerMOSlv.lib mos_tt_stat
*
```



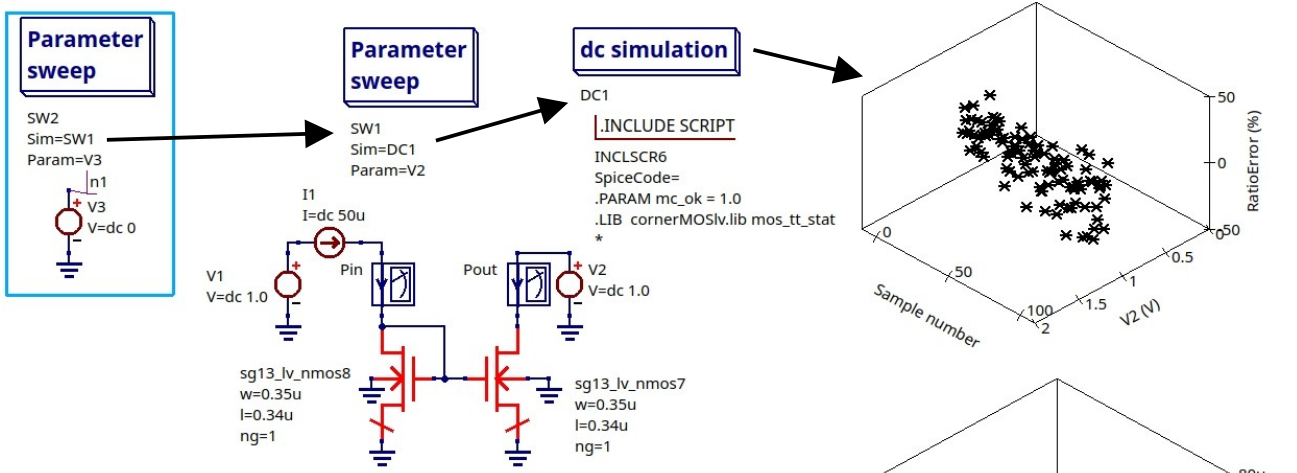




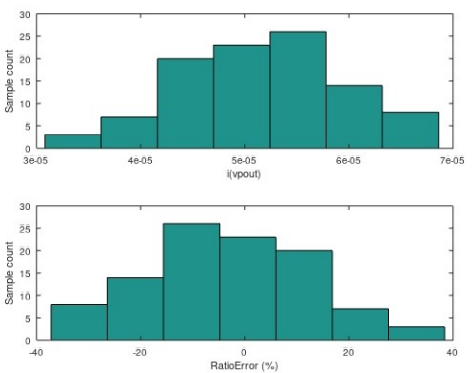
The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK

Monte Carlo analysis of a two transistor current mirror: DC current transfer ratio: 2

```
.INCLUDE SCRIPT
INCLSCR5
SpiceCode=
.control
let number_v3 = 0
let nruns = 100
echo "STEP sw1.v3" > spice4qucs.sw1.cir.res
dowhile $&number_v3  le  $&nruns
   reset
   alter v3 = $&number_v3
   dc v2 1.0 1.1 1.0
   let RatioError = 100.0*( 1.0 - (i(vpout)/( i(vpin)+1e-12 ) ) )
   write spice4qucs.sw1._swp.plot i(VPin) i(VPout) v(n1) RatioError
   set appendwrite
   echo "$&number_v3 " >> spice4qucs.sw1.cir.res
   let number_v3 =number_v3 + 1
end
unset appendwrite
destroy all
reset
exit
.endc
.end
```

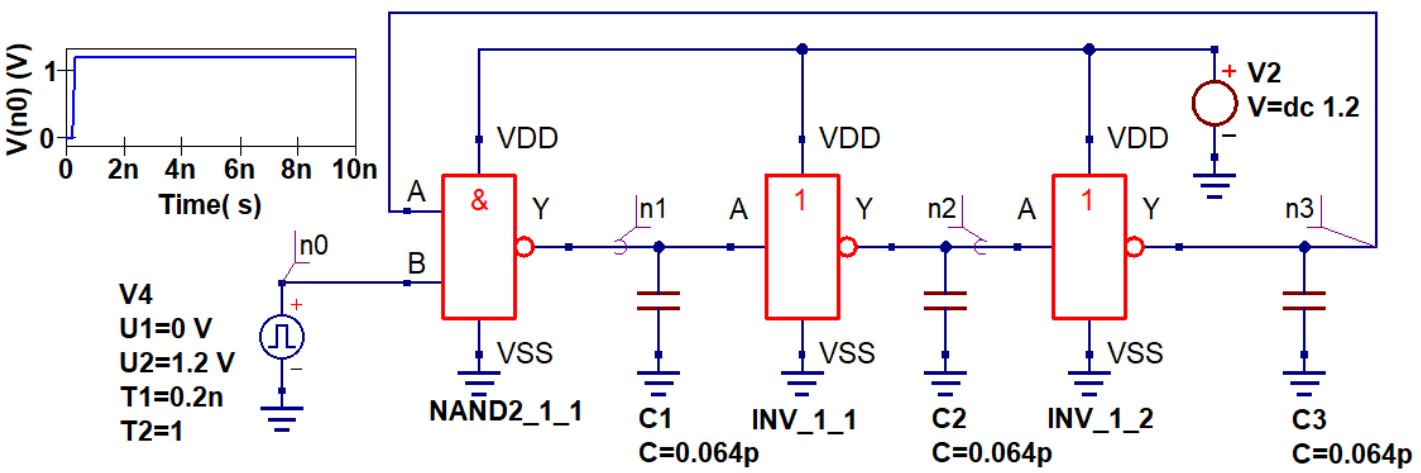



```
% Octave histogram plot.
DataSetFile = "CM_MC_S2_2A.dat.ngspice"
Y1name = "sw1.i(vpout)"
Y1label = "Sample count"
X1label = "i(vpout)"
Y2name = "sw1.ratioerror"
Y2label = "Sample count"
X2label =  "RatioError (%)"
nbins = 7
plotHistogram2V(DataSetFile, Y1name, Y1label, X1label, Y2name, Y2label, X2label, nbins)
```



The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK

Stdcell digital ring oscillator:

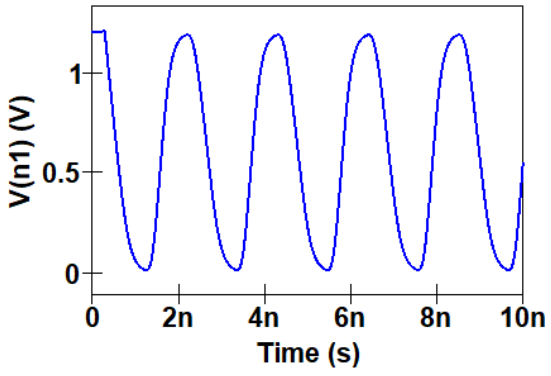


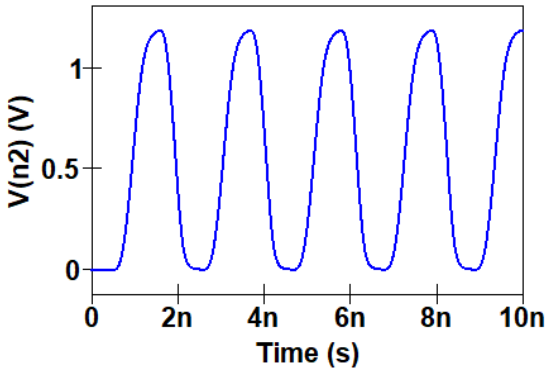
transient simulation

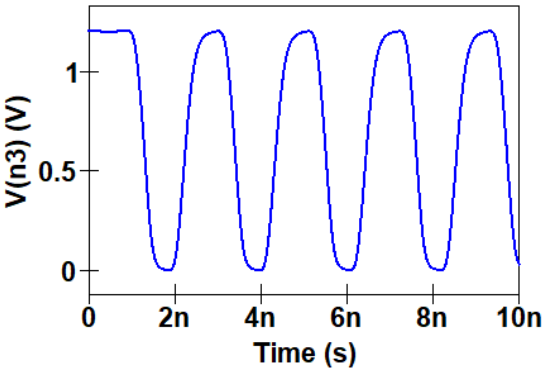
```
TR1
Type=lin
Start=0
Stop=10n
```

.INCLUDE SCRIPT

```
INCLSCR1
SpiceCode=
.LIB cornerMOSlv.lib mos_tt
.INCLUDE sg13g2_stdcell.spice
```







Capacitors C2, C2 and C3 set to IHP measured values for "mid" size devices

The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK

XSPICE stdcell digital ring oscillator:

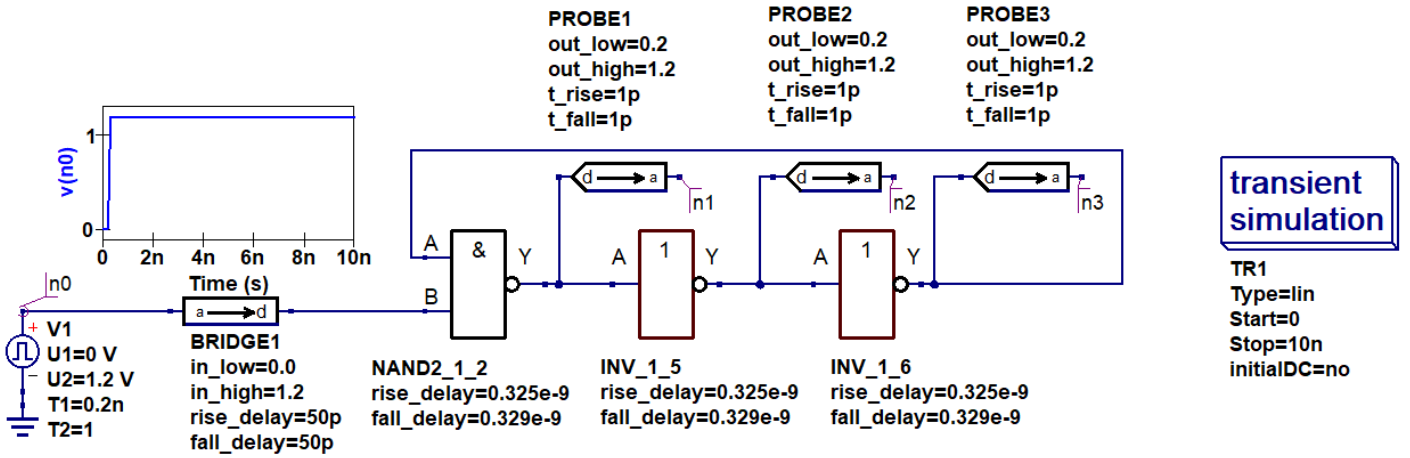
Xspice behvioural model for a IPH PDK ring oscillator

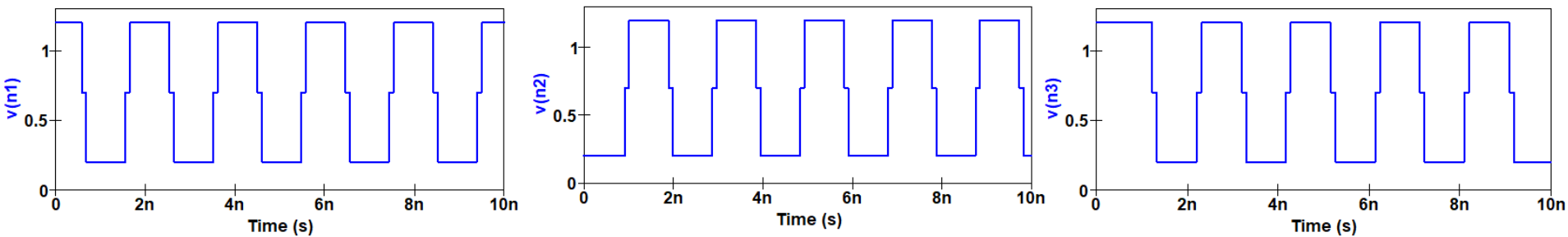
logic

1 = 1.2v

0 = 0.0V

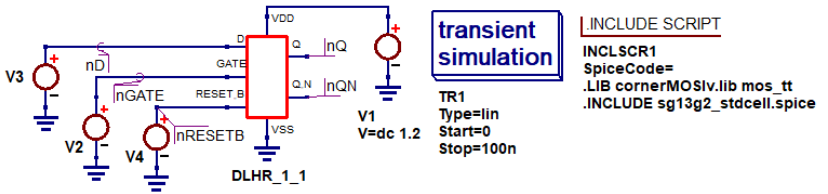
U = 0.6V

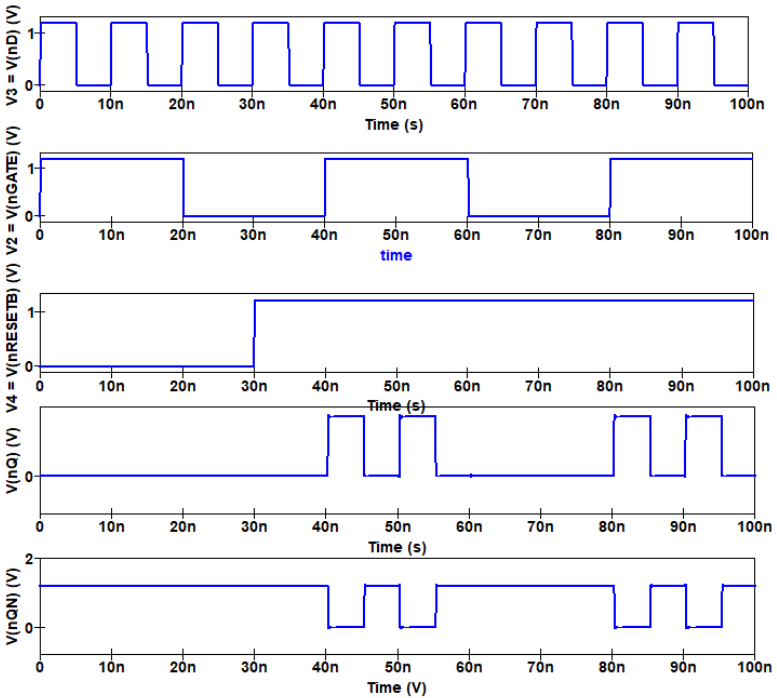


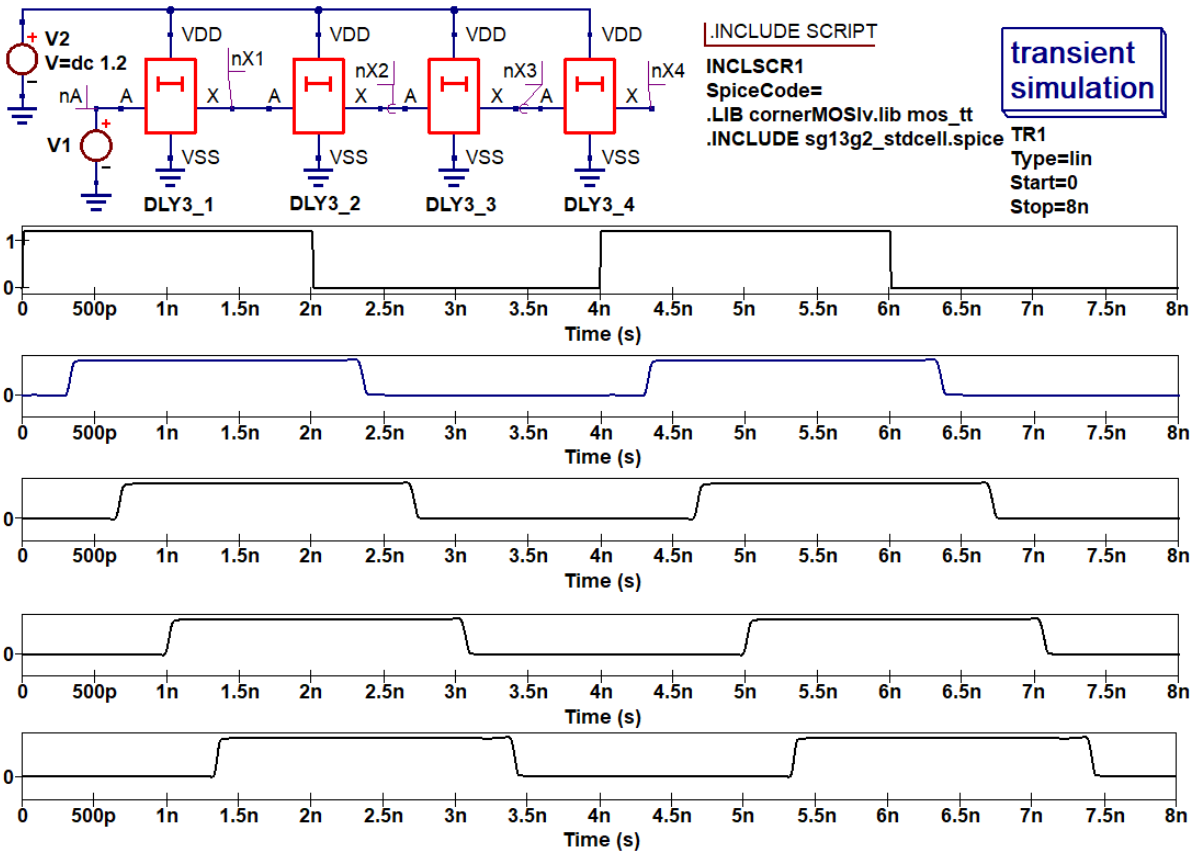


The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK

Example IHP stdcell digital components: sequential models and delay elements







Test simulations

The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK

Qucs-S RF design: microstrip and openEMS simulation: 1

1. Qucs-Rflayout installation:

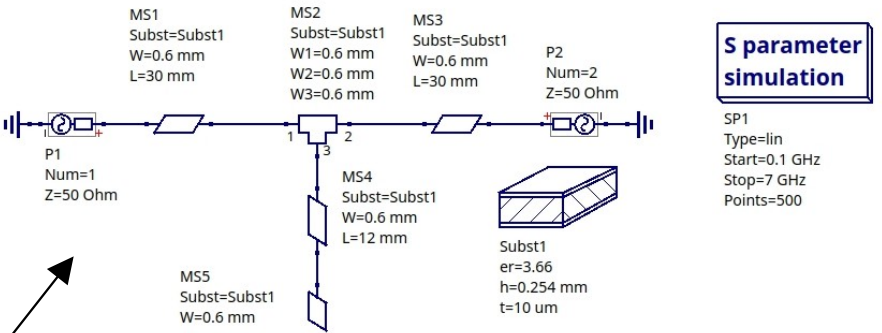
- Qucs-RFLayout installs and runs under Linux;
- Packages Qucs-RFLayout and openEMS should be downloaded from the internet. These install in /usr/bin: see https://github.com/thomaslepoix/Qucs-Rflayout for background and details.
- The Qucs-Rflayout tool is launched from the Qucs-S Tools menu: for example from */usr/*bin/qucsrflayout;

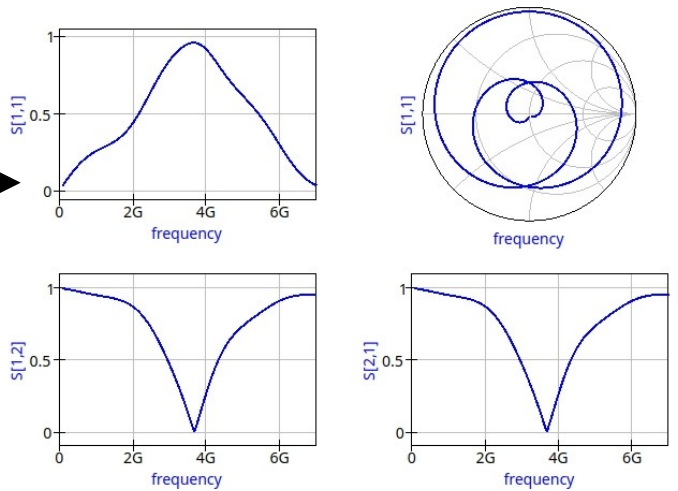
2. Introduction to features and operation:

- Enter a Qucs-S schematic for a microstrip design;
- Simulate the design to ensure correct function;
- Set the QucsRFlayout path to /*usr/bin/*qucsrflayout;
- Launch the Qucs-Rflayout tool from the Qucs-S Tool menu;
- Fill in the Qucs-Rflayout Tool information boxes ;
- Write the generated layout data to file xxxx.m;

see the next two slides

- Simulate xxxx.m with Octave.

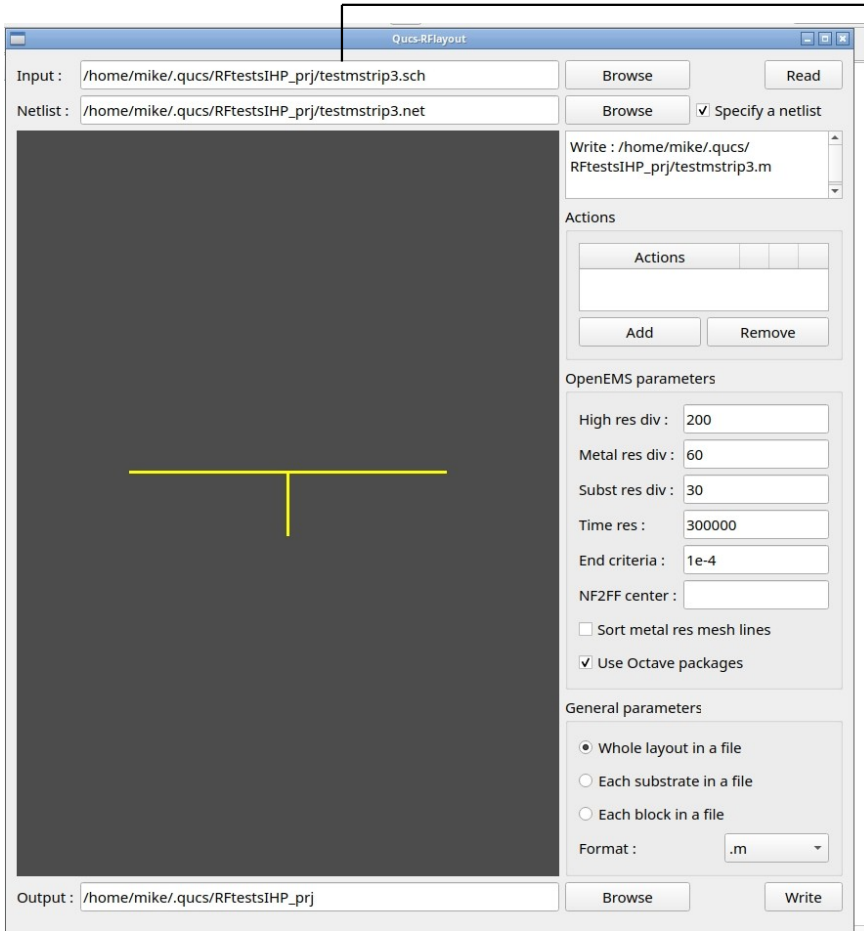


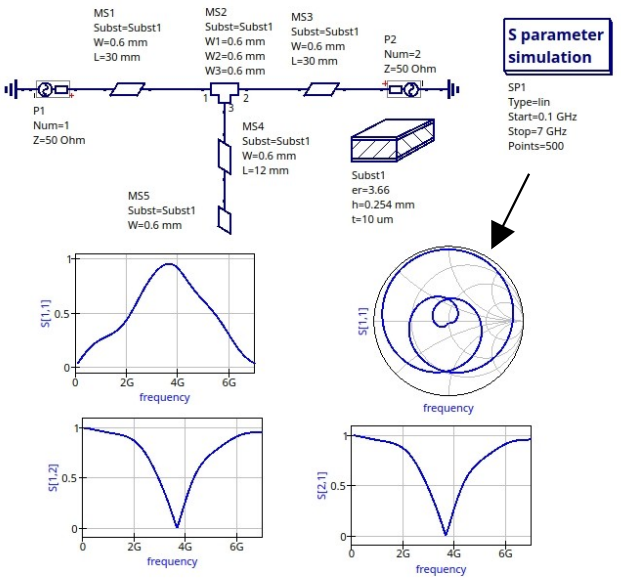


The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK

Qucs-S RF design: microstrip and openEMS simulation: 2

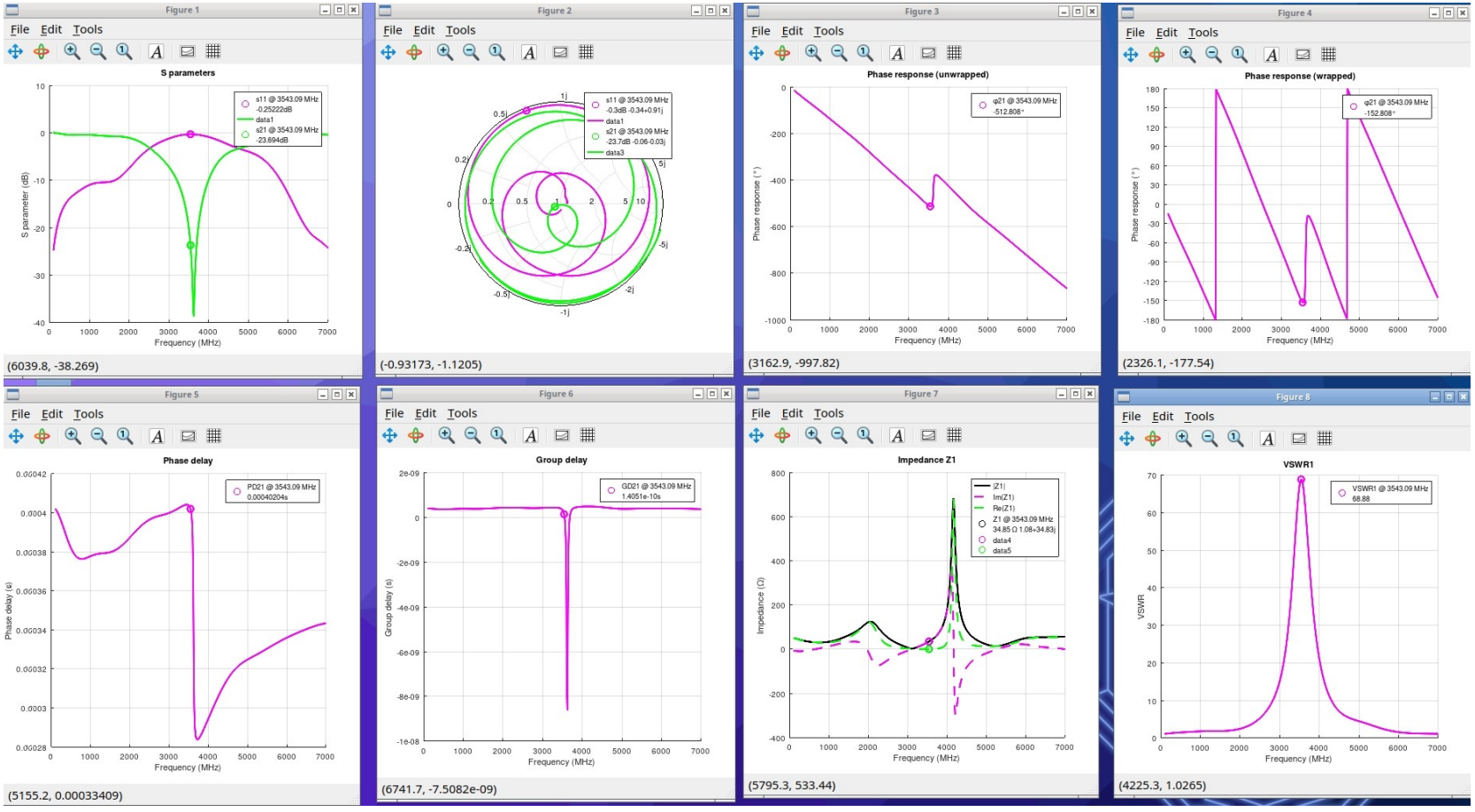
KiCad or Octave/openEMS





The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK

Qucs-S RF design: microstrip and openEMS simulation: 3



The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK Summary

• The fast pace of semiconductor and device technology change has placed open source software tools under pressure to keep in step with user needs, particularly in areas driven by the recent release of Open Source PDKs.

• This presentation reports on recent developments in open source tools for analogue, RF and mixed analogue/digital IC design using the IHP 130 nm BiCMOS Open Source PDK (sg13g2).

• A series of Qucs-S/Ngspice/IHP Open Source PDK simulation test benches outline the application of Free Open Source (FOSS) tools, or equivalent licence software, for IC design.

• All the software tools outlined in this presentation are freely available from the web sites listed on slide 24.

• Future work in this area will concentrate on developing a series of analogue/RF test structures for production by IHP and subsequent performance measurement. This will allow the accuracy of the Qucs-S/Ngspice simulation output data to checked.

The evolution of Qucs-S as a software tool for RF and mixed signal IC design using the IHP 130nm BiCMOS Open Source PDK
Acknowledgments and software links

The IHP (Leibniz-Institut für innovative Mikroelektronik) Open PDK Development Team (project leader Rene Scholtz) : https://github.com/IHP-GmbH/IHP-Open-PDK

The Qucs-S Development Team: Qucs-S with SPICE https://ra3xdh.github.io/

The Ngspice Development Team: the next generation open source SPICE simulator https://ngspice.sourceforge.io/

The openEMS Development Team: open electromagnetic field solver https://github.com/thliebig/openEMS-Project

OpenVAF **The openVAF Development Team: Next-Generation Verilog-A compiler https://openvaf.semimod.de/**